

ABSTRACT OF THE DISCLOSURE

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【PROBLEMS TO BE SOLVED】 It is intended to provide a washing method for reliably cleaning water-soluble  
5 contaminations such as sweat without damaging fabrics.

【SOLUTION】 A frame body 18 is disposed horizontally in a casing. The frame body 18 is rotated by a drive motor 23 in the casing. The casing and the frame body 18 are filled with water, and then clothes are placed in the  
10 frame body 18. A plurality of protrusions 40 are formed in order that an inner periphery 39 of the frame body 18 has a wavy pattern. A height of the protruding parts is set to from 3.0% to 6.0% of an inner diameter of the frame body 18. A surfactant contained in a cleaning liquid  
15 permeates deep into clothes.

【SELECTED DRAWING】 Fig.2